Puck Pin Separator for ALS Style Pucks

Handle from Teflon or ALS Approved Thermal Insulator

4-40 3/8" UNC (COUNTERSUNK) 316SS

Extracting Base from 416 SS

4-40 3/16" Set Screw 316 SS

Pins from 303SS

UNLESS OTHERWISE SPECIFIED

TOLERANCES

X.X 0.1
FRAC. 1/64

X.XX 0.03

X.XXX 0.015 FINISH 125

DO NOT SCALE PRINT

THREADS ARE CLASS 2

CUT ROUND. 1.5 THREAD RELIEF ON ALL BREAK EDGES. .016 MAX. ON MACHINED REMOVE BURRS, WELD SPLATTER & LOOSE SCALE.

IN ACCORDANCE WITH ASME Y14.5M

LEIF STEINHOUR DATE 12/9/09

CHECKED

SIMON MORTON DATE 12/9/09

SHOP ORDERS

ACCT NO. 80DB01 SERIAL NO.

DATE ISSD

NO.

DATE REQ'D DELIVER TO:

LEIF STEINHOUR

SURFACE TREATMENT

IDENT METHOD

TAG DWG

BY

DATE

CHECK BY

DATE

DIA 1/1

SCALE

1/1