Puck Wand for ALS Style Pucks

Thread are Class 2
Chamfer ends of all screw threads.
Cut round. 1.5 thread relief on all break edges. 0.15 max. on machine.
Remove burrs, weld splatter & loose scale.

UNLESS OTHERWISE SPECIFIED
TOLERANCES

- 0.1 0.1 0.03 0.015
- 0.25 0.125

DO NOT SCALE PRINT

SHOP ORDERS

 Threads are 4-40 3/8" UNC (COUNTERSUNK) 316SS

Top Blank of 416 SS

Bottom Handle of Teflon